

# Rydlyme Cleaning Will Save You Money

## Cost Saving Analysis

### 350 Ton Chiller

<u>System</u>	<u>KW/Ton</u>	<u>Factor</u>	<u>Hour</u>	<u>KWH</u>	<u>Energy Cost</u>
350 Ton	X .80	X 100%	X 6570	X .065	= <b>\$119,574</b>

The Cost of Scale: Take a look at how scale can effect energy costs... Figures are in addition to the cost of operating a clean, efficient unit.

<u>Fouling Factor</u>	<u>Increased Energy Cost</u>
10 %	\$11,957.40
<b>20%</b>	<b>\$23,914.80</b>
30%	\$35,872.20
40%	\$47,829.60
50%	\$59,787.00

Even at a 20% fouling factor, it proves most economical to chemical clean the unit, instead of manual cleaning. Take a look at the difference:

<u>Manual Cleaning (Tube Brushing)</u>	<u>Chemical Cleaning</u>
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(2) Men @ \$50 per hour	<b>RYDLYME</b> Cost - \$1,393
40 Hours to disassemble & clean	(2-55 gal. drums, 1-30 gal)
	(2) Men @ \$50 per hour
	6 Hours to run circulation
	Labor Cost - \$600

Total Cost - \$4,000                      Total Cost - \$1,993

**Overall Savings** (based on 20% fouling factor) for one 350 ton chiller.

<u>Energy Savings</u>	<u>Manual Cleaning</u>	<u>RYDLYME Cost</u>	<u>Net Savings</u>
\$23,914.80	+ \$4,000	- \$1,993	= <b>\$25,921.80</b>